November-18-13	1:09:25 PM		<u></u>								
Revision ID:	D3914-041 Long Basket L	id Assembly (350)		Accept	*N900	<b>040</b>	100	)* s	Setup Star	1/1	S1*
Start Date: Required Date:	11/18/13	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item l Customer:	D:				14	. 12
Reference:			· · · · · · · · · · · · · · · · · · ·	*		<b>.</b>		Ę	tun Star	t ALBE	
Approvals:	Process Pla	n: MLJ	Date: 12-11-18	Tooling:	D:	ate:		ľ		171	R1*
	QC:		Date:	SPC (Y/N):	D:	ate:			Stop	*N	R2*
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr									
D3914 D4020	C'A	:									
*1 \\ \Arge Fab Large Fab		Memo 1- assembl 2- weld his ***Visual 3- tack we ***Cut ou	e ribs, weld as per dwg D3  nge (3) and Mounting bracket inspect before welding mest id mesh on basket as per dw  t mesh where label plate goe Make sure to place mesh cor esh***	0.00 914 using DT9607A ets as per dwg D3914 a*** g D3914 s in center off basket lid	as per dwg	L 13.	(I· 91	<b>\*</b>			
110 *110* QC Quality Control			r QSI004- Fusion Welds	0.00		N 13	.11.22		·		

DQA:		WORK ORDER NON-CONFORMANCE / UPDATE  WORK ORDER NON-CONFORMANCE / UPDATE												
QA Closed:			Date:			WORK ORDER NON-		JINFO	RIVIAINCE / UP		Wo	ork Order up	date only	AEROSPACE
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Part N	lo.					Scrap			Machining	Small Fab	-	Pro	d. Eng. Coor.	Quality
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NCR N	lo.					Suspected Unapproved			Large Fab	Composite		·	Supplier	
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Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	iption		Date	Verification	QC Inspector
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		Cracks				Broken/Damage/Defect		Hardwa	are	1		Part Incorred	:i	Temperature/Cure
	Crimp/Kink/Ripple/Wave					Burrs		Inspect	ion Incomplete/Un	qualified		Part Lost/Mi	ssing	Weld
	Cuffs					Contamination	<u></u>	4	tions Incomplete/U	Inclear		Part Moved		Wrong Stock Pulled
	Crushing					Countersink		Misali	gned/off center		_	Positioned V	_	_
	Heat Treat					Cut Too Short		Mislab				Power Loss/	Surge	Other
	Inspection Strip in Tube					Drawing		Misrea	d					
		Marks/Ch	atter			Drill Holes		Off-set						
		Turning S	equence			Finish		Out of	Calibration					
		Wave/Tw	ist in Tub	e		Fit/Function		Out of	Sequence					

November-18-13 1:09:25 PM

Item ID: Revision ID:	D3914-041		,	Accept	*N900	040	100	)* s	etup Star	t *N	S1*
	Long Basket I	Lid Assembly (350)			•				Stop	' <b>*N</b>	S2*
Start Date: Required Date: Reference:	11/18/13 12/02/13	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item Customer:						
Approvals:	Process Pla	nn:	Date:	Tooling:	D	ate:	<u> </u>	R	Run Star Stop	1/1	R1*
	QC:		Date:	_ SPC (Y/N):	D	ate:				*N	R2*
Sequence ID/ Work Center II	0	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
*120* Powder Coating		Memo  Black Sandtex(Ref:4.3.5  Memo  *** mask si Start Time: Oven Temp		0.00 DAS 0.00 27 9-89 0.00 0.00 0.00	Ja				Ø	13-11-2	75. <u>D</u> as 34 989
*1.40 *1.40* HandFinish Hand Finishing		Finish Time Wing Walk as per dwg (  Memo  1- Mask dat  2- Install pla  ***Mask la	2SI005 4.4 Batcha plate and apply wing water	0.00  0.00  alk on outside surface of m  (1/( ( Z + ) c)  use scotchbrite red pad to	) (			1	<u>d</u>	II 13	1112

		Date:										TOART
					<b>WORK ORDER NON-</b>	·CC	ONFO	RMANCE / UPDATE				AEROSPACE
		Date:			· · ==:			<u> </u>	W	ork Order up	date only	
er:					DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS	
-					Rework			Skid-tube Crosstube		]	Water Jet	Engineering
No.					Scrap			<b> </b>	_	Pro	d. Eng. Coor.	Quality
-					Use-as-is		Thern	noforming Finishing		Rec/Sto	re/Packaging	Other
۷o					Suspected Unapproved			Large Fab Composite		]	Supplier	
T				Daga	einting of words and an employed	_		Antina		l cian o		
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Н				-	4	$\vdash$	4					
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		ng Gear Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspection Marks/Ch Turning S	Date:  No.  Date Step   Date:  No.  Date Step Qty   Date:  Property Step   Qty   Desc    Date   Step   Qty    Date   Step   Qty    Desc   Date   Date   Step   Qty    Desc   Date   Date   Date   Date    Desc   Date   Date   Date    Desc   Date   Date   Date   Date    Desc   Date	Date:    Disposition   Rework   Scrap   Use-as-is   Suspected Unapproved   Step   Qty   Or non-conformance   Position   Rework   Scrap   Use-as-is   Suspected Unapproved   Step   Qty   Or non-conformance   Position   Rework   Scrap   Use-as-is   Suspected Unapproved   Step   Qty   Or non-conformance   Position   Rework   Scrap   Use-as-is   Suspected Unapproved   Description of work order update   Or non-conformance   Position   Rework   Scrap   Use-as-is   Suspected Unapproved   Description of work order update   Or non-conformance   Position   Rework   Scrap   Use-as-is   Suspected Unapproved   Description of work order update   Or non-conformance   Position   Position	WORK ORDER NON-CO	WORK ORDER NON-CONFORM  Date:    DISPOSITION	Date:    Disposition   Rework   Scrap   Use-as-is   Use-as-is-as-is   Use-as-is   Use-as-is   Use-as-is   Use-as-is   Use-as-i	Date   Date   Description   Description   Description   Description   Description   Description   Date   Step   Qty   Description   Or non-conformance   Centre Not Concentric   Cracks   Crimp/Kink/Ripple/Wave   Contamination   Countersink   Cut Too Short   Drawing   Counter Queue   Counter Queue   Counter Queue   Counter Queue   Countersink   Cut Too Short   Drawing   Counter Queue   Counter Queue   Counter Queue   Counter Queue   Counter Queue   Cut Too Short   Cut Too Short	Date:    Disposition   Rework   Scrap   Use-as-is   Suspected Unapproved   Use-as-is   Use	Date   Disposition   Rework   Skid-tube   Crosstube   Folio/Program   Composite   Cracks   Cracks		

\*109287\*

Page 3

November-18-13 1:09:25 PM D3914-041 \*N900040100\* Item ID: Accept **Revision ID:** Long Basket Lid Assembly (350) Item Name: **Start Date:** 11/18/13 Start Qty: 1.00 **Cust Item ID:** Required Date: 12/02/13 **Req'd Qty:** 1.00 **Customer:** Reference: Run Process Plan: Date: Tooling: Approvals: Date: Stop Date: \_\_\_\_ SPC (Y/N): OC: Date: **Tool ID** Tool # Plan Reject Reject Sequence ID/ Operation Set Up/ Accept Insp. Code Number Stamp **Work Center ID** Description Oty Oty **Run Hours** QC3- Inspect Part Finish 0.00 150 \*150\* QC 0.00Memo Quality Control 125 2018/110-787461 00.0 Identify as per dwg & Stock Location: w/o 160 \*160\* Packaging 0.00 Memo Packaging m 13/11/27. 170 QC21- Final Inspection - Work Order Release 0.00 \*170\* 0.00 Memo Quality Control

DQA:		· ·	Date:			MODE ODDED NON	cc	MIEOI	DRAANCE / II	DDATE			DART
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Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
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I	1	Wave/Tw	vist in Tub	эe		prity runction	1	Out of	sequence				

Picklist Print November-18-13 1:09:29 PM								Page 2
Work Order ID: 109287	*1	09287*				··· <del>-</del>		•
Parent Item: D3914-041		3914-041*					,	
Parent Item Name: Long Basket Lid Assembly (350)	• •	).)S)   <b>4-</b> ( <i>)</i> <b>4</b>			S	tart Date:	11/18/13	Required Date: 12/02/13
					5	Start Qty:	1.00	Required Qty: 1.00
D4035-043 Manufactured	No		100	Each	6.0000	2	SACEN	
*D4035-043* Lid Rib Assembly, Aft (350 Basket)						**	24	13.11.50
		<b>Location</b>	<u>Lo</u>	c Qty	Loc Code			
		`WA004		6				<u> </u>
		107509		5			(2)	_
D2581 Manufactured	No		100	Each	292.0000	2	2040	<b></b>
*D2581* Mounting Bracket						**	24	13.11.00
		<b>Location</b>	<u>Lo</u>	c Qty	Loc Code			
		WA004		292				
		102265		94 3			1	-
		103683		98				<u></u>
e de		105886		48 49			(1)	<del></del>
D2728-3 Manufactured	No	107768	140	Each	0.0000	0		<u> </u>
*D2728-3* Dart Logo Label Large			-			**	f Ill	+5 13/4/20
D4016-3 Manufactured	No		100	Each	49.0000	3	3 10	
*D4016-3* Hinge Half, Lid			-	•		**	2	\$ 13·1(· 2 0
8 (1 - 5 ) 1 (2 - 1 - 1 )		Location	Lo	c Qty	Loc Code			
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Part N	ο.					Scrap			Machining Small F	ab	Pro	d. Eng. Coor.	$\neg$	Quality
	_					Use-as-is		Therr	noforming Finishi	ng	Rec/Sto	re/Packaging		Other
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	-	Wave/Tw				Fit/Function	T	4	Sequence					

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Work Order ID: 109287

\*109287\*

Parent Item:

D3914-041

\*D3914-041\*

Parent Item Name: Long Basket Lid Assembly (350)

**Start Date:** 11/18/13

Required Date: 12/02/13

Start Qty: 1.00

Required Qty: 1.00

D4020-5

Manufactured

Manufactured

100

100

Each 3.0000

\*\*

13.11.20

Mesh (350 Basket Long, Lid)

Location WA004

107300

Loc Qty

Loc Code

3

Each

29.0000

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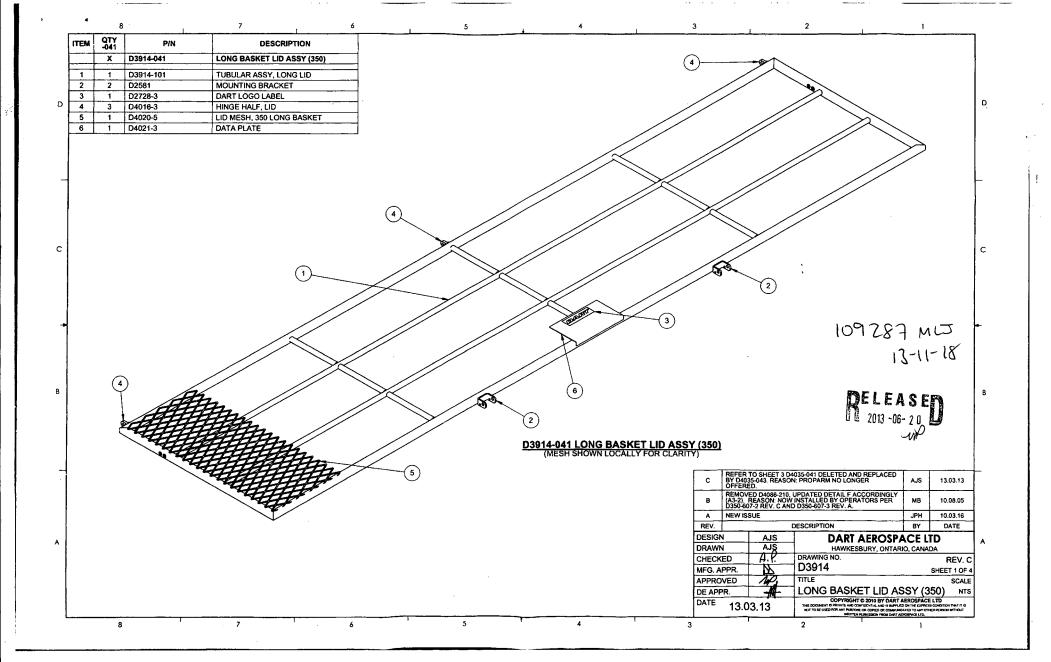
D4021-3

Data Plate

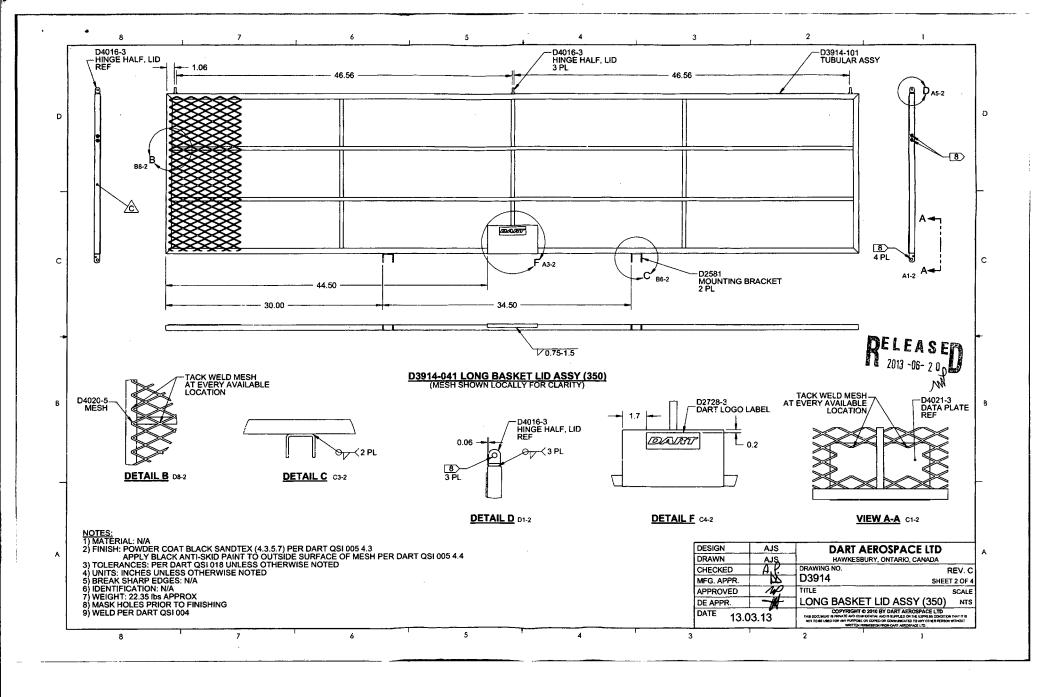
Location WA004

Loc Qty 29 29 Loc Code

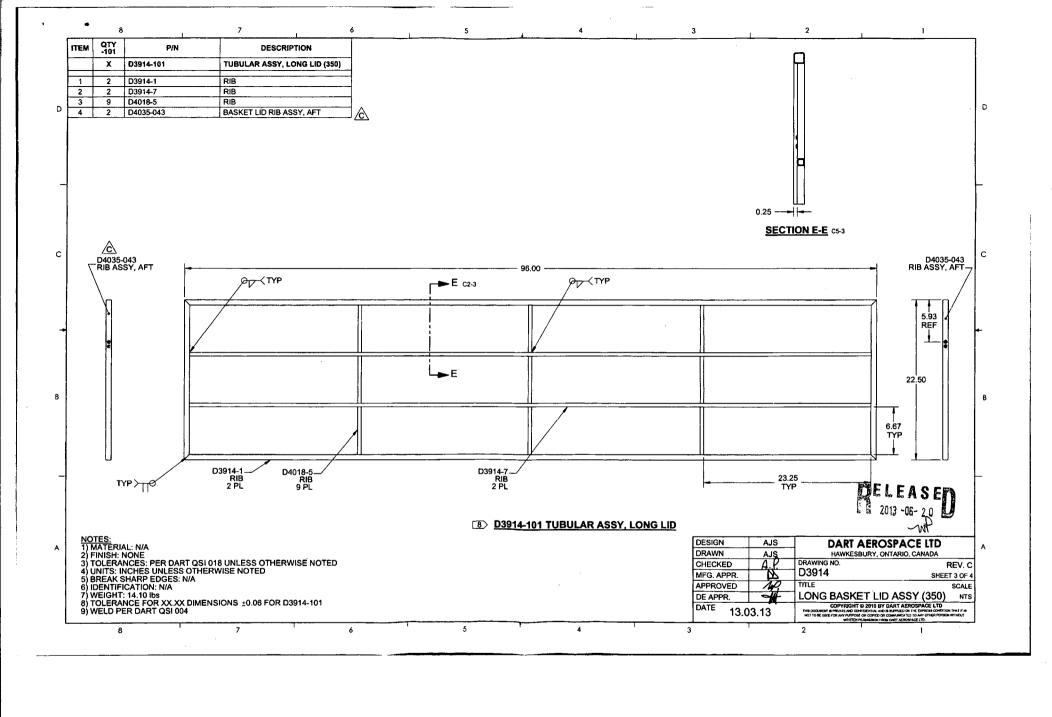
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	-					Rework			Skid-tube Cro	osstube		Water Jet	Engineering
Part N	lo.					Scrap			<b>⊢</b>	nall Fab	Pro	d. Eng. Coor.	Quality
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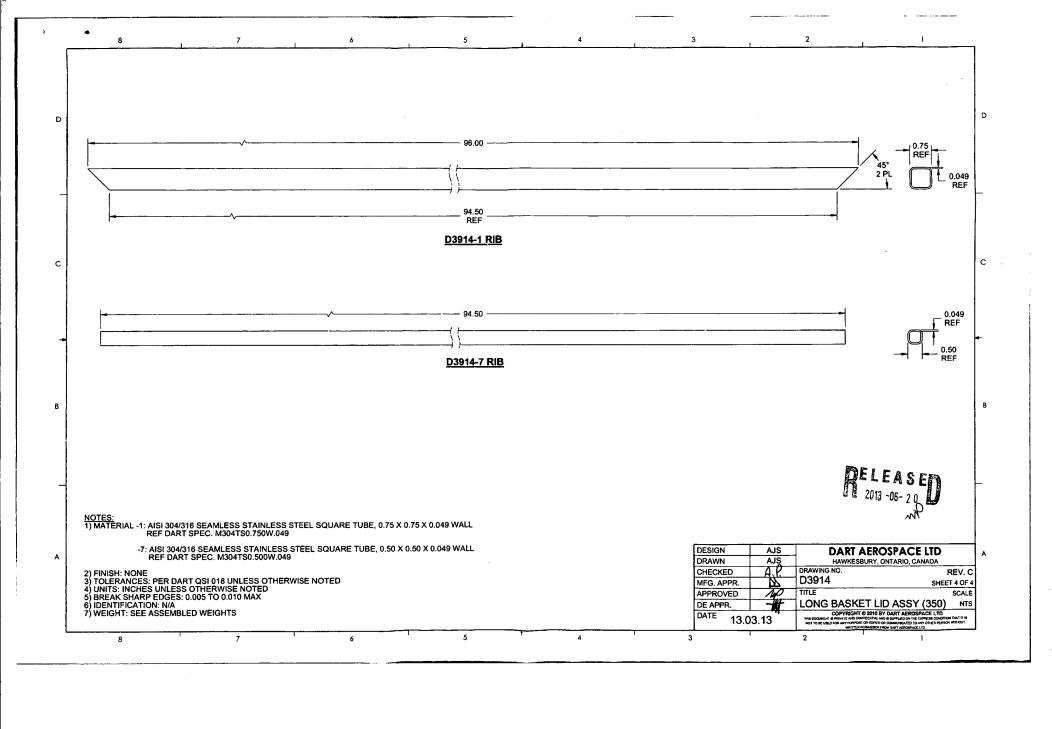
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Work Ordei	r:					DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS		
	_					Rework			Skid-tube Crosstube	Γ		Water Jet		Engineering
Part No	o					Scrap			Machining Small Fab		Pro	d. Eng. Coor.		Quality
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NCR N	o. -					Suspected Unapproved			Large Fab Composite		J	Supplier		
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	Centre Not Concentric BOM/Route						L	Grain		$\vdash$	Over/Under		_	Set-up
	-	Cracks Broken/Damage/Defe						Hardwa		<u> </u>	Part Incorre	<b>⊢</b>	-	Temperature/Cure
-		Crimp/Kink/Ripple/Wave Burrs						1 '	ion Incomplete/Unqualified	L	Part Lost/Mi	ssing		Weld
	$\dashv$	Contamination  Cruching						-	tions Incomplete/Unclear		Part Moved	L		Wrong Stock Pulled
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\	$\overline{}$	Heat Trea				Cut Too Short	-	Mislab			Power Loss/	Surge _		Other
<b> </b>		Inspection	•	lube	<u> </u>	Drawing	$\vdash$	Misrea						<u> </u>
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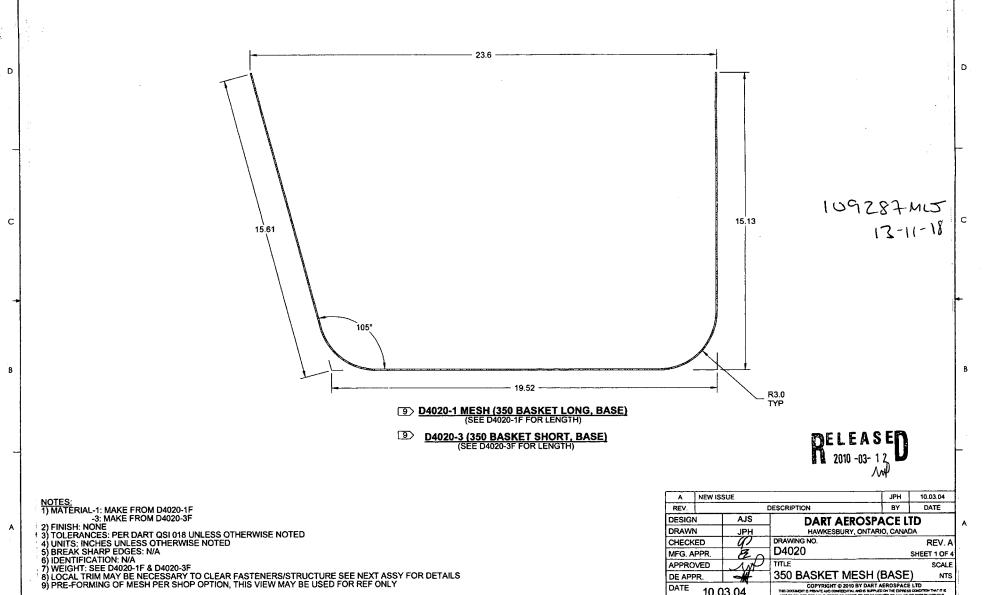
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QA Closed:		<del></del>	Date:							W	ork Order up	date only	
Work Orde	r:					DISPOSITION			AGAINST	DE	PARTMENT	PROCESS	
l violik Grak	•					Rework			Skid-tube Crosstube		]	Water Jet	Engineering
Part N	lo.					Scrap			Machining Small Fab	_	Pro	d. Eng. Coor.	Quality
	•					Use-as-is		Therr	noforming Finishing		Rec/Stor	e/Packaging	Other
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Root					Desci	ription of work order update		nitial	Action		Sign &		
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		Bending				Bend		Folio/l	Program	L	Outside Dim	ensions	Pressure/Forced
		Centre No	ot Concer	ntric		BOM/Route		Grain		L	Over/Under	tolerance	Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorre	ci _	Temperature/Cure
	Crimp/Kink/Ripple/Wave Burrs					Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	Weld
	_	Cuffs				Contamination		4	tions Incomplete/Unclear	L	Part Moved	L	Wrong Stock Pulled
		Crushing				Countersink		4	gned/off center	_	Positioned V		
		Heat Trea			$\vdash$	Cut Too Short	-	Mislab			Power Loss/	Surge	Other
1		Inspection	-	Tube	<u> </u>	Drawing	<u> </u>	Misrea					
	<u> </u>	Marks/Ch			<u> </u>	Drill Holes	$\vdash$	Off-set					
	<u> </u>	Turning S			$\vdash$	Finish	<u> </u>	4	Calibration				
L	l	Wave/Tw	rist in Tub	e		Fit/Function		Out of	Sequence				



DQA:			Date:										_	
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QA Closed:			Date:							W	ork Order up	date only		
Work Orde	r:					DISPOSITION		·	AGAINST	DE	PARTMENT	PROCESS		
l	-					Rework			Skid-tube Crosstube		]	Water Jet	$\neg$	Engineering
Part N	lo.					Scrap			Machining Small Fab	_	Pro	d. Eng. Coor.	┪	Quality
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Root					Desci	ription of work order update	Ī	nitial	Action		Sign &			
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		_	ot Concer	ntric		BOM/Route		Grain	ŭ		Over/Under	tolerance	_	et-up
	Centre Not Concentric					Broken/Damage/Defect		Hardwa	are		Part Incorre	F-	_	emperature/Cure
	Crimp/Kink/Ripple/Wave					Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	$\neg$ _ $\lor$	Veld
	Cuffs					Contamination		Instruc	tions Incomplete/Unclear		Part Moved		$\neg$ <sub>v</sub>	Vrong Stock Pulled
]	Crushing					Countersink		Misali	gned/off center		Positioned V	Vrong		
		Heat Trea	it			Cut Too Short		Mislab	eled		Power Loss/	Surge	C	Other
		Inspectio	n Strip in	Tube		Drawing		Misrea	d					
		Marks/Ch	atter			Drill Holes		Off-set						
		Turning S	equence			Finish		Out of	Calibration					
		Wave/Tw	ist in Tub	e		Fit/Function		Out of	Sequence					



DQA:			Date:												
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QA Closed:			Date:				_			<del></del> -	WC	ork Order up	date only	_	
Work Orde	er:					DISPOSITION				AGAINST	DEI	PARTMENT	/PROCESS		
	-					Rework			Skid-tube	Crosstube			Water Jet	٦	Engineering
Part N	lo.					Scrap			Machining	Small Fab		Pro	d. Eng. Coor.		Quality
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NCR N	١٥.	<del></del>		<del></del>		Suspected Unapproved			Large Fab	Composite			Supplier		
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	Ш	Bending				Bend	L	Folio/F	Program			Outside Dim	F		Pressure/Forced
	Ш	Centre No	ot Concer	ntric		BOM/Route	Ļ	Grain				Over/Under	tolerance		Set-up
	Cracks					Broken/Damage/Defect	L	Hardwa				Part Incorre	F		Temperature/Cure
					<u> </u>	Burrs		4 '	ion Incomplete/Un	`		Part Lost/M	issing		Weld
	<b>├</b>					Contamination	_	4	tions Incomplete/L	Inclear	_	Part Moved	Į		Wrong Stock Pulled
	-	Crushing			oxdot	Countersink		-1	gned/off center		_	Positioned V			
	$\vdash$	Heat Trea			<u> </u>	Cut Too Short	_	Mislab				Power Loss/	Surge [		Other
	-	Inspectio	-	Tube		Drawing		Misrea							
	<u> </u>	Marks/Ch				Drill Holes		Off-set							
		Turning S				Finish		4	Calibration						
	l	Wave/Tw	ist in Tub	be		Fit/Function		Out of	Sequence				··		



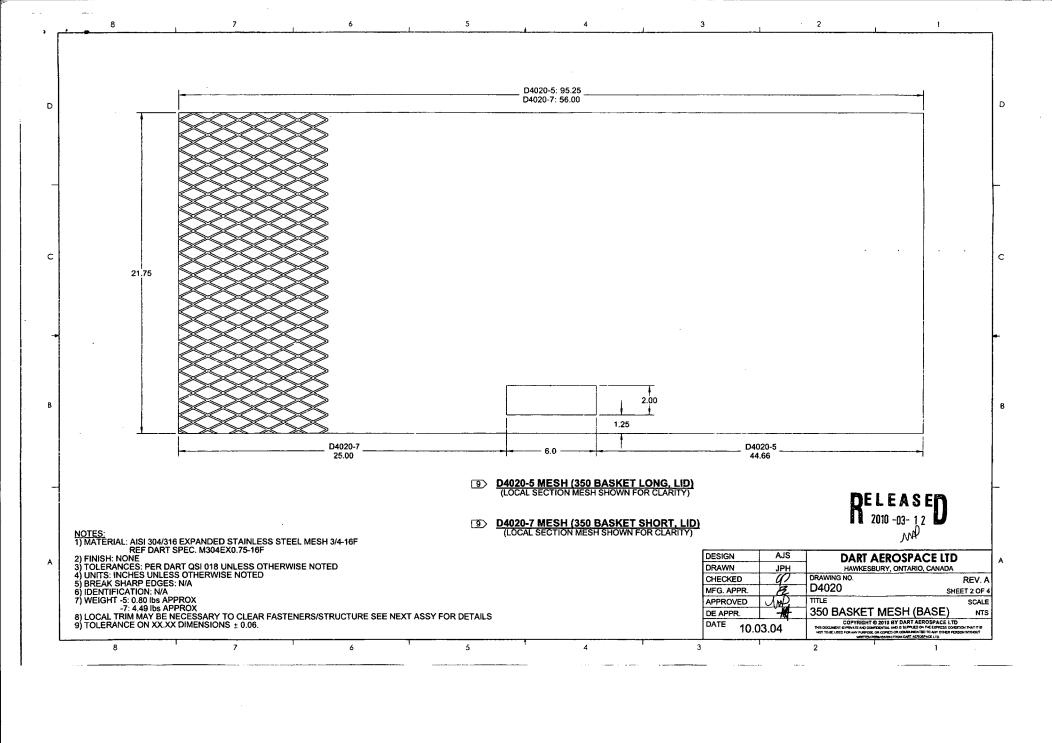
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10.03.04

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	Vork Order update only DEPARTMENT/PROCESS  Water Jet	AEROSPACE
DISPOSITION AGAINST D  Rework Skid-tube Crosstube	DEPARTMENT/PROCESS	
Rework Skid-tube Crosstube	_	
	☐ Water Jet	
		Engineering
	Prod. Eng. Coor.	<del></del>
Use-as-is Thermoforming Finishing	Rec/Store/Packaging	Other
Suspected Unapproved Large Fab Composite	Supplier	
Description of work order update Initial Action	Sign &	-
te Step Qty or non-conformance Chief Eng Description	Date Verification	on QC Inspector
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		Moronia Stock Linied
	<b>–</b> l	Other
	Ti owei ross/suige	Jouren
e/Twist in Tube Fit/Function Out of Sequence		
FAULT CATEGORY  General  ing Bend Folio/Program Grain  Broken/Damage/Defect Hardware  p/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Contamination Instructions Incomplete/Unclear  Countersink Misaligned/off center  Treat Cut Too Short Mislabeled  prawing Drawing Misread  Drill Holes Off-set  ing Sequence Finish Out of Sequence	Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Positioned Wrong Power Loss/Surge	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulle Other



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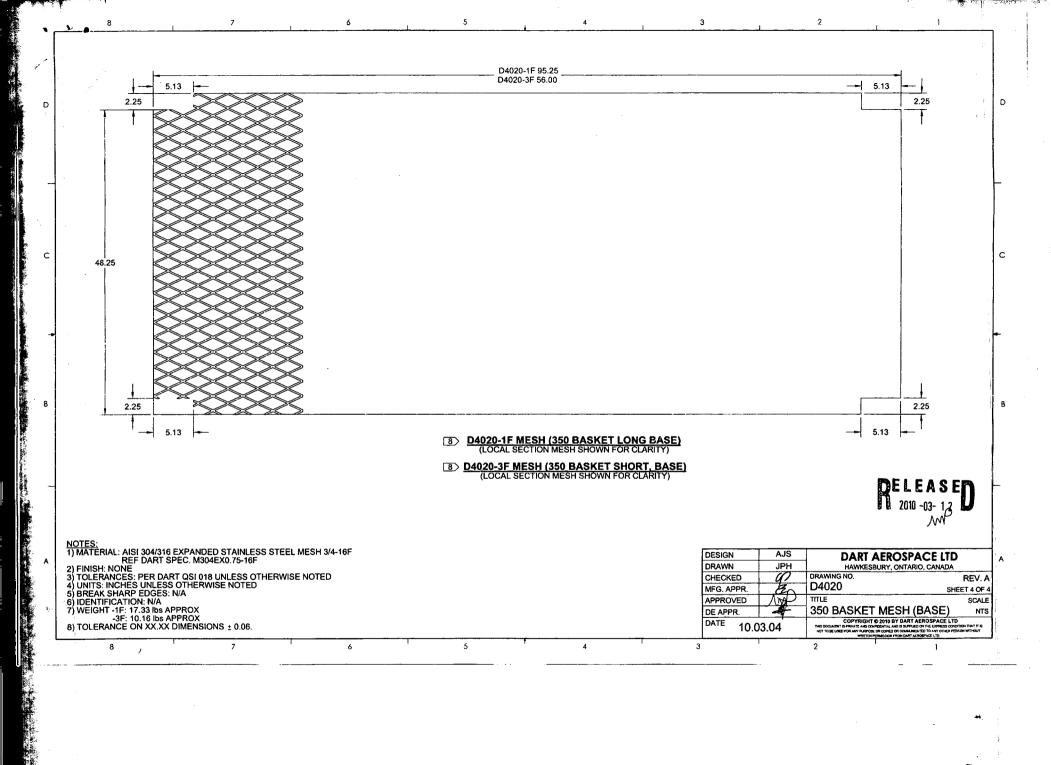
DQA:			Date:			—									
0.4.01			D-4			WORK ORDER NON-	K ORDER NON-CONFORMANCE / UPDATE  Work Order update only								
QA Closed:			Date:							VV	ork Order up	date only			
Work Orde	r:					DISPOSITION				/PROCESS					
	·· –					Rework	1		Skid-tube	Crosstube	1	Water Jet	Engineering		
Part N	ο.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality		
	_				_	Use-as-is			noforming	Finishing	-	re/Packaging	Other		
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]	-		ot Concer	ntric		BOM/Route	$\vdash$	Grain		_	Over/Under	<del></del>	Set-up		
ļ ļ	-				$\vdash$	Broken/Damage/Defect	ldash	Hardwa		_	Part Incorred	·	Temperature/Cure		
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	_					Contamination		4	tions Incomplete/U	Inclear	Part Moved		Wrong Stock Pulled		
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	$\dashv$				<u> </u>	Cut Too Short	<u> </u>	Mislab			Power Loss/	Surge	Other		
	-		•	Tube	<u> </u>	Drawing		Misrea							
]					<u> </u>	Drill Holes		Off-set							
	-					Finish	$\vdash$	-	Calibration						
1	Wave/Twist in Tube					Fit/Function	1	Dut of	Sequence						

0.40 REF 15.50 2.00 0.38 5.64 R3.38 2 PL 8 20.18 REF 9 D4020-11 END MESH, BASKET

NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 1.22 ibs
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 MFG. APPR SHEET 3 OF 4 TITLE APPROVED SCALE 350 BASKET MESH (BASE) DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD DATE 10.03.04

DQA:			Date:						_					TRAGE		
0.46			D-4			WORK ORDER NON-	-CC	ONFORMANCE / UPDATE  Work Order update only								
QA Closed:			Date:			<u> </u>	_				ork Order up	date only				
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	•	·	<del></del>			Rework	1		Skid-tube	Crosstube		Water Jet	$\neg$	Engineering		
Part N	No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	7	Quality		
	•				_	Use-as-is		Thern	noforming	Finishing	Rec/Stor	e/Packaging		Other		
NCR 1	۷o. <sub>.</sub>					Suspected Unapproved	]		Large Fab	Composite		Supplier				
Root			Date Step Qty  Par Bending Centre Not Concentric Cracks		Desc	ription of work order update		nitial	Acti	on	Sign &		Т			
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		Bending				Bend	Г	Folio/F	Program	Γ	Outside Dim	ensions	$\neg_{P}$	ressure/Forced		
		Centre No	ot Concer	ntric		BOM/Route		Grain	_	Γ	Over/Under	tolerance	S	et-up		
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorre	ત [	Т	emperature/Cure		
		Crimp/Kii	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified	Part Lost/Mi	ssing	]v	Veld		
		Cuffs				Contamination		Instruc	tions Incomplete/U	nclear	Part Moved		v	Vrong Stock Pulled		
		Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong				
		Heat Trea	at			Cut Too Short		Mislab	eled		Power Loss/	Surge	c	Other		
		Inspectio	n Strip in	Tube	_	Drawing		4				····				
	L	1				Drill Holes	$\perp$	4								
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	FAULT CATEGORY  Inding Gear  Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Crushing Heat Treat Inspection Strip in Tube Marks/Chatter  General  Folio/Program Outside Grain Over/Un Grain Folio/Program Outside Folio/Program Outside Folio/Program Folio/Program Outside Folio/Program Folio/Program Outside Folio/Program Over/Un Inspection Incomplete/Unqualified Part Lost Instructions Incomplete/Unqualified Part More Misaligned/off center Positional Misread Misread Off-set															



DQA:		Date:												DART	
QA Closed:	WORK ORDER NON-CONFORMANCE / UPDATE  ed: Date: Work Order update only													AEROSPACE	
Mork Ordo	<b></b>				DISPOSITION AGAIN				AGAINST	IST DEPARTMENT/PROCESS					
Work Orde	·				Rework		Skid-tube		Water Jet			Engineering			
Part No.					Scrap		Machining Small Fa			Prod. Eng. Coor.				Quality Other	
NCR No.					Use-as-is Suspected Unapproved	<b>⊸ I</b>			Finishing Composite	- <del>  -   -   -   -   -   -   -   -   -  </del>				Other	
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	Centre Not Concentric				BOM/Route		Grain				Over/Under tolerance			Set-up	
	Cracks				Broken/Damage/Defect	en/Damage/Defect			Hardware			ci		Temperature/Cure	
	Crimp/Kink/Ripple/Wave				Burrs		Inspect	ion Incomplete/Un	Unqualified		Part Lost/Missing			Weld	
[	Cuffs				Contamination		Instruct	ctions Incomplete/Unclear			Part Moved			Wrong Stock Pulled	
	Crushing				Countersink		Misaligned/off center				Positioned \	Vrong		_	
	Heat Trea	at			Cut Too Short		Mislabeled				Power Loss/	'Surge		Other	
	Inspectio	n Strip in	Tube		Drawing		Misrea	d							
	Marks/Cl	hatter			Drill Holes		Off-set								
	Turning S	Sequence	:		Finish		Out of Calibration								
	Wave/Tv	vist in Tul	be		Fit/Function		Out of Sequence								